**BILL OF MATERIALS**

**Product: *HARMON EUCALYPTUS 3LB.***

**Pouch Specifications:**

* Pouch is green, white, and black
* Dimensions of pouch are: 7-1/2” W X 10-1/2”T
* Pouch fitted with gusseted bottom and zipper top

**Pouch Machine Recipe:**

* Select program titled 3lb pouch on the Manuel machine
* Add aspertate mix in the ribbon blender to feed in pouch with fragrance
* Ribbon blender feeder set at 800.
* 6.80 grams of fragrance per pouch. (.50%)

**Case Specification:**

* Case is brown corrugated with green print
* Case inside dimensions are: 10-3/4x10x6-1/2

**Packing Specification:**

* 6 ct. pouches / case , packed horizontally into case
* The four digit julian date code to be applied both to pouch and case
* Date code information will be year-julian date = 9029 [ 9- meaning the year 029 -meaning the 29th day of the year ]
* 96 cases/pallet double stretch wrapped with outside pouch indicator. Every other pallet to have top slip sheet.
* Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap
* Pallets may not be double stacked in warehouse

**Pallet Configuration:**

* 16cases per layer, column stacked6 high=96 cases per pallet

**Fragrance Specifications**

* Fragrance Manufacturer: Arylessences
* Label: Eucalyptus duplication for bath salt
* Drum Color: Blue
* Drum Identification: A-ED
* **Placard color : olive green**

Rev: 00

Date: 11-1-2011